

SHIPS APRIL 24<sup>th</sup>

Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

SOLD

DAS  
21  
9-89

**D4038-10**  
**Job Sheet 174518**



Part No: D4038-10

Job Qty: 1 ea

Part Name: Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 12 lpp Rev:A New Issue 09-12-14 JLM Verified By:EC IPP REV:B 18.02.08 AS  
PER DWG REV.F DD VERF:DP

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                        |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation     | 1 Ea  | 4/9/18     | 4/9/18   | 0.00      | 0.00    | Start Up Machining-2  |           | DAS 18/04/24       |
| 100   | Bandsaw                | 1 pcs | 4/9/18     | 4/9/18   | 0.00      | 0.03    | Bandsaw1              |           | 2 18/04/24         |
| 105   | CNC Vertical Machining | 1 pcs | 4/9/18     | 4/9/18   | 0.57      | 0.49    | HAAS1-4               |           | 89 18/04/24        |
| 110   | QC                     | 1 pcs | 4/9/18     | 4/9/18   | 0.00      | 0.00    | QC2 Machining-2       |           | 18/04/24           |
| 120   | QC                     | 1 pcs | 4/9/18     | 4/9/18   | 0.00      | 0.00    | QC8 Machining-2       |           | 18/04/24           |
| 130   | HandFinish             | 1 pcs | 4/9/18     | 4/9/18   | 0.00      | 0.09    | HandFinish1           |           | SADAR 201-24       |
| 150   | QC                     | 1 pcs | 4/9/18     | 4/9/18   | 0.00      | 0.00    | QC3                   |           | DAS 11 APR 25 2018 |
| 160   | Packaging              | 1 pcs | 4/9/18     | 4/9/18   | 0.00      | 0.00    | Packaging3-2          | 5020      | 6 9-89             |
| 170   | QC21-SA                | 1 Ea  | 4/9/18     | 4/9/18   | 0.00      | 0.00    | QC21                  |           | 9-89 APR 25 2018   |

Part Op 100 - CUT BLANK 1.750" LONG  
Descriptions: 105 - Mill as per Dwg and Folio FA885

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## Job BOM

| Part / Item          | Component Name          | Quantity           | Operation             | Container |
|----------------------|-------------------------|--------------------|-----------------------|-----------|
| M6061T6B1.500X02.000 | 6061-T6 Bar 1.50 X 2.00 | .1660 ft (.166 ea) | 90-Start up Operation |           |

## Job Allocations

| Operation             | Component Part       | Required | Inventory | Allocated |
|-----------------------|----------------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6B1.500X02.000 | 0        | 14        | 0         |

## Part Specifications

Specifications could not be found.

Plex 3/16/18 2:21 PM Dart.Gagnon.Michelle

5038417 - 83  
5064760



**Container No: S064762**



**Part: D4038-10**

**Job No: 174518**

**Serial No/Batch: S064762**

**Revision: F**

**Inspector:**

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Date: 04/24/18

